|   | 6/4M                      |                 |                            | 64M3012                     | SF          | 7R 5                 | TAP                 |
|---|---------------------------|-----------------|----------------------------|-----------------------------|-------------|----------------------|---------------------|
|   |                           |                 |                            | ID6 - Series: MB            |             |                      |                     |
| Applications  |                           |                 |                            |                             |             |                      |                     |
| Hydraulics:   | Hydra<br>contro<br>tools) |                 |                            |                             |             |                      |                     |
| tools)Oil and Gas:Methanol service (oil rigs, distribution panels,<br>umbilicals), jumper/ subsea well control, control of<br>subsea hydraulic components, nitrogen service |                           |                 |                            |                             |             |                      |                     |
| Technical Inform  | nation                    |                 |                            |                             |             |                      |                     |
| Inner Core:   | BESNO                     | O P40 TLO (P    | AII)                       |                             |             |                      |                     |
| Pressure Suppor   | r <b>t:</b> 4 layer       | rs of high-tens | ile steel wire             |                             |             |                      |                     |
| Outer Cover:  | Polyan                    | nide (PA)       |                            |                             |             |                      |                     |
| Color:  | Dark l                    | blue            |                            |                             |             |                      |                     |
|   | 2000                      | to +60°C [-22   | 2°F to 140°F]              |                             |             |                      |                     |
|   | -30 C                     |                 |                            |                             |             |                      |                     |
|   | Ø OD                      | Work<br>        | ing Pressure<br>(SF 4,0:1) | Burst Pressure              | Bend Radius | Weight               | Insert ID           |
| Temperature:  |                           | Work<br>        |                            | Burst Pressure<br>4.140 bar | Bend Radius | Weight<br>0,338 kg/m | Insert ID<br>3,0 mm |
| <b>Temperature:</b>   | Ø OD                      |                 | (SF 4,0:1)                 |                             |             | -                    |                     |

| Part no.  | Thread | Material   | А    | В  | C | Y | Sleeve |
|-----------|--------|------------|------|----|---|---|--------|
| Sleeve    |        |            |      |    |   |   |        |
| 10640185₩ | -      | AISI 316Ti | 19,9 | 58 | - | - | <      |
|           |        |            |      |    |   |   |        |

|            |               |            |     | Dim | ensions ( | mm) |        | Insert |
|------------|---------------|------------|-----|-----|-----------|-----|--------|--------|
| Part no.   | Thread        | Material   | Nut | А   | В         | C   | r<br>r | insert |
| MP fitting |               |            |     |     |           |     |        |        |
| 40640305MB | 3/8"x24UNF LH | AISI 316Ti | -   | 3   | 100       | 20  | -      |        |

| JIC female swivel |             |            |          |   |    |   |    |                  |
|-------------------|-------------|------------|----------|---|----|---|----|------------------|
| 20640645MB        | 9/16"x18UNF | AISI 316Ti | 50540605 | 3 | 71 | - | 19 | N <sup>2</sup> V |

|            |             |            |              | Dime | ensions ( | (mm) |        | Swivel nut |
|------------|-------------|------------|--------------|------|-----------|------|--------|------------|
| Part no.   | Thread      | Material   | Relief bores | А    | В         | С    | r<br>r | Swivernac  |
| Swivel nut |             |            |              |      |           |      |        |            |
| 50540605   | 9/16"x18UNF | AISI 316Ti | l radial     | 9,2  | 18        | 14   | 19     | ST<br>B    |

| Hose 7   | Гуре 6/4№           | 1                      | SPIR STAR                 |  |                    |
|----------|---------------------|------------------------|---------------------------|--|--------------------|
|          |                     |                        |                           | ID6 - Series: MB                                 | JFIK JIAK          |
| Part no. | Mesh length<br>(mm) | Overall length<br>(mm) | Breaking strength<br>(kN) | Suitable for SPIR STAR® hose outer diameter (mm) | Hose securing grip |
| Hose sec | uring grip shoi     | rt version             |                           |  |                    |
| 9056400  | 600,00              | 740,00                 | 10,20                     | 10-15  |                    |

Production related variations of the burst pressure of up to 5 % are possible. Other colors upon request. The safety factors between the burst pressure and the working pressure as well as the test pressure depend on the operating conditions. For gaseous media the outer cover is to be pinpricked. Regarding the safety factor for gaseous media please contact your local SPIR STAR® assembling center.

The indicated working pressure refers to the hose only. Depending on the used fitting the permitted working pressure of a hose assembly may be less.
Blast-Pro® fittings may only be used for tube cleaning operations inside the tube. They have not been designed for the use outside of tubes.
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